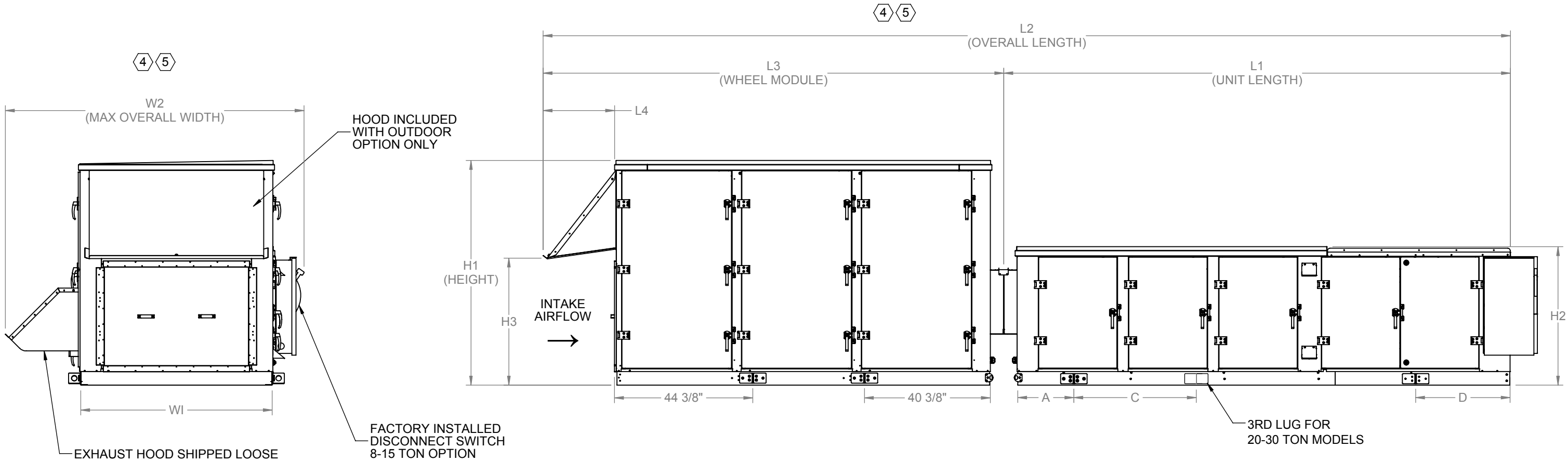




AIR FLOW	UNIT CABINET SIZES	UNIT SIZE (TONS)	L 1	W1	H1	H2	L 2	W2	L3	H3	L 4	A	B	C
DOWN FLOW	50	08	162 1/2	61 3/8	72	50	310 1/4	73 3/8	147 3/4	40 5/8	21 3/4	18 7/8	30 3/8	N/A
		10	162 1/2	61 3/8	72	50	310 1/4	73 3/8	147 3/4	40 5/8	21 3/4	18 7/8	30 3/8	N/A
		12	162 1/2	61 3/8	72	50	310 1/4	73 3/8	147 3/4	40 5/8	21 3/4	18 7/8	30 3/8	N/A
		15	162 1/2	61 3/8	72	50	310 1/4	73 3/8	147 3/4	40 5/8	21 3/4	18 7/8	30 3/8	N/A
DOWN FLOW	82	20	188 1/2	94 1/4	98 3/8	73 1/8	331 3/4	106	143 1/4	51	21 7/8	38 1/4	33 3/8	61 1/8
		25	188 1/2	94 1/4	98 3/8	73 1/8	331 3/4	106	143 1/4	51	21 7/8	38 1/4	33 3/8	61 1/8
		30	188 1/2	94 1/4	98 3/8	73 1/8	331 3/4	106	143 1/4	51	21 7/8	38 1/4	33 3/8	61 1/8



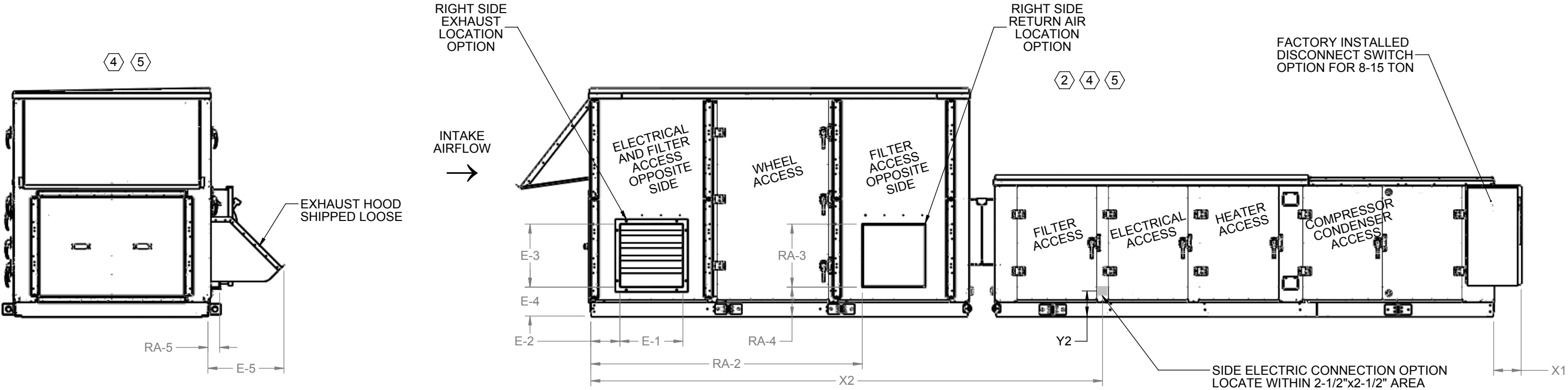
GENERAL NOTE AS REFERENCED BY INDIVIDUAL SHEETS

- 1 PORTION OF SECTIONED OR DETAILED DRAWING HAS BEEN OMITTED FOR CLARITY.
- 2 HOODS OMITTED FOR CLARITY.
- 3 VIEW IS FOR PICTORIAL PURPOSES. REFER TO PAGE 1 FOR THE UNIT TYPE SPECIFIC VIEW.
- 4 LEFT OR RIGHT SIDE EXHAUST OPTION IS TO BE SELECTED AT TIME OF ORDERING.
- 5 LEFT BOTTOM OR RIGHT SIDE RETURN AIR OPTION IS TO BE SELECTED AT TIME OF ORDERING.


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	ALL DIMENSIONS ARE IN INCHES TOLERANCE ± 1/8"	Third Angle Projection 	Drawn MHB	Date Released	Description AURA Q-PUMP W/WHEEL	
			Sheet	1/10	Page Title GENERAL ARRANGEMENT	
	Part weight	Scale NTS	Rev. 4	Drawing Number G806-004		

DISCONNECT RATING AMPS	X1
30	1 7/8
60	1 7/8
100	1 7/8
200	8 3/4

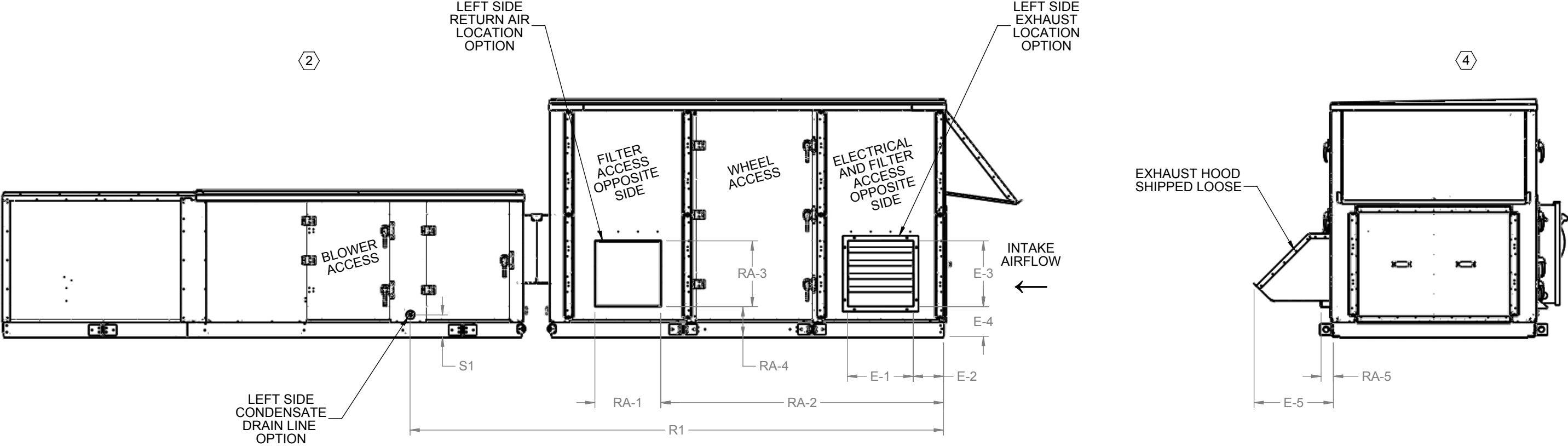
UNIT CABINET SIZES	UNIT SIZE (TONS)	RETURN AIR CONNECTION					EXHAUST AIR HOOD					SIDE ELECTRICAL CONNECTION	
		RA-1	RA-2	RA-3	RA-4	RA-5	E-1	E-2	E-3	E-4	E-5	X2	Y2
50	08	20	83 1/4	20	9 1/8	3 1/2	20	6 3/8	20	9 1/8	24 1/8	162 1/4	7 1/4
	10	20	83 1/4	20	9 1/8	3 1/2	20	6 3/8	20	9 1/8	24 1/8	162 1/4	7 1/4
	12	20	83 1/4	20	9 1/8	3 1/2	20	6 3/8	20	9 1/8	24 1/8	162 1/4	7 1/4
	15	20	83 1/4	20	9 1/8	3 1/2	20	6 3/8	20	9 1/8	24 1/8	162 1/4	7 1/4
82	20	30	81 1/8	31 1/2	8 1/2	3 5/8	30	4 1/4	30	9 1/4	25 5/8	169 1/2	8 3/4
	25	30	81 1/8	31 1/2	8 1/2	3 5/8	30	4 1/4	30	9 1/4	25 5/8	169 1/2	8 3/4
	30	30	81 1/8	31 1/2	8 1/2	3 5/8	30	4 1/4	30	9 1/4	25 5/8	169 1/2	8 3/4



NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.

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				Drawn MHB	Date Released	Description AURA Q-PUMP W/WHEEL
				Sheet 2/10	Page Title RIGHT SIDE EXHAUST / RA	
				Scale NTS	Rev. 4	Drawing Number G806-004

UNIT CABINET SIZES	UNIT SIZE (TONS)	RETURN AIR CONNECTION					EXHAUST AIR HOOD					CONDENSATE	
		RA-1	RA-2	RA-3	RA-4	RA-5	E-1	E-2	E-3	E-4	E-5	R1	S1
50	08	20	89	20	9 1/8	3 1/2	20	12	20	9 1/8	24 1/8	162 3/8	6 3/4
	10	20	89	20	9 1/8	3 1/2	20	12	20	9 1/8	24 1/8	162 3/8	6 3/4
	12	20	89	20	9 1/8	3 1/2	20	12	20	9 1/8	24 1/8	162 3/8	6 3/4
	15	20	89	20	9 1/8	3 1/2	20	12	20	9 1/8	24 1/8	162 3/8	6 3/4
82	20	30	81 1/8	31 1/2	8 1/2	3 5/8	30	4 1/4	30	9 1/4	25 5/8	156 1/8	8 1/2
	25	30	81 1/8	31 1/2	8 1/2	3 5/8	30	4 1/4	30	9 1/4	25 5/8	156 1/8	8 1/2
	30	30	81 1/8	31 1/2	8 1/2	3 5/8	30	4 1/4	30	9 1/4	25 5/8	156 1/8	8 1/2



NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.

CUSTOMER CONNECTION LINE SIZE (in.)							
UNIT SIZE	8 TONS	10 TONS	12 TONS	15 TONS	20 TONS	25 TONS	30 TONS
CONDENSATE (PVC)	3/4	3/4	3/4	3/4	1 1/2	1 1/2	1 1/2

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ALL DIMENSIONS ARE IN INCHES
TOLERANCE $\pm 1/8"$

All Dimensions in Inches
All Angles 90°
All outside corners 0.125" fillet
Unless Otherwise Specified

Third Angle Projection

Part weight

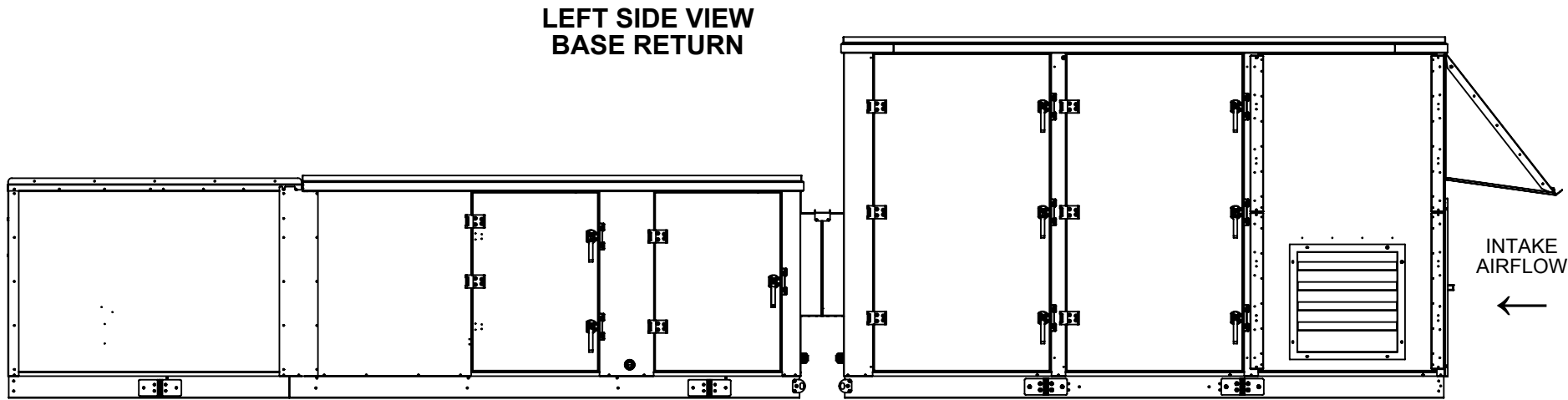
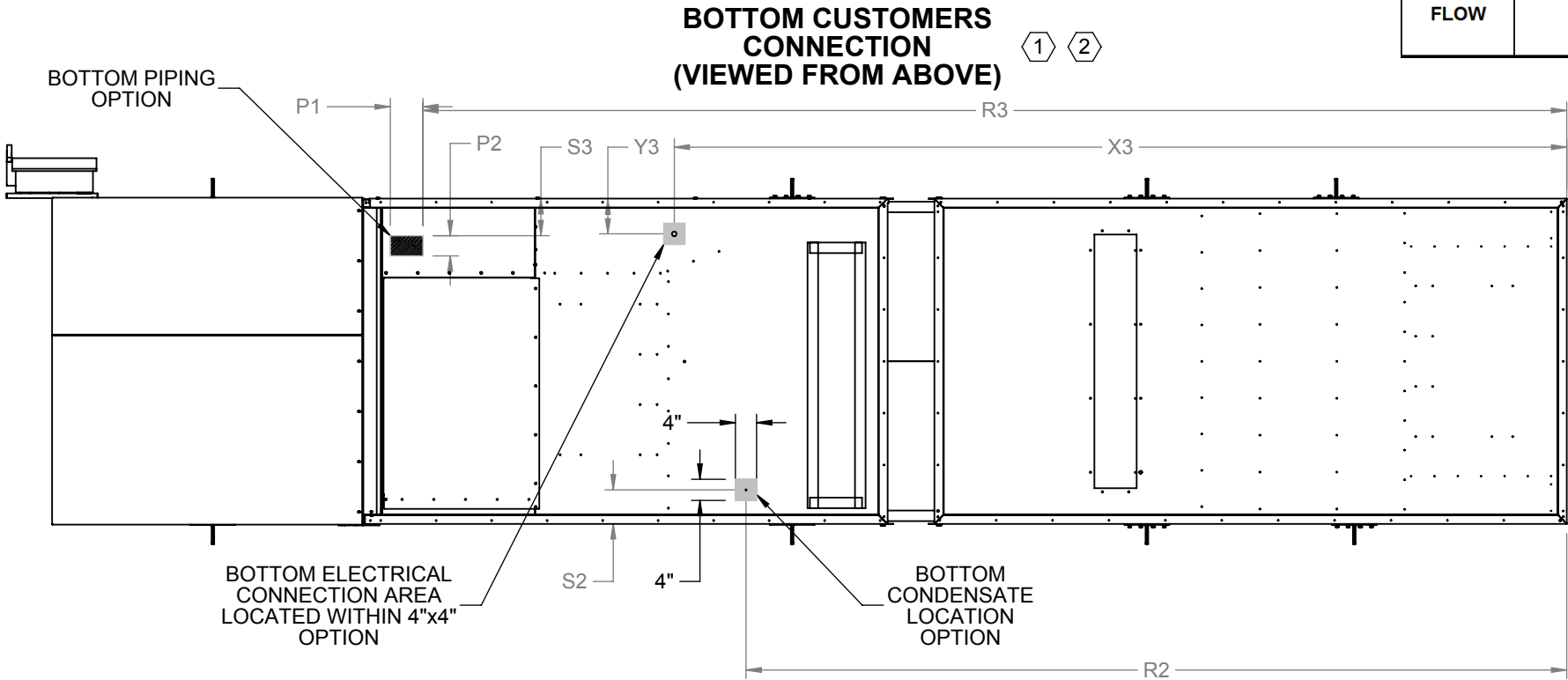
Tolerance Unless Otherwise Specified
X.X $\pm .125$
X.XX $\pm .060$
X.XXX $\pm .030$
Angles $\pm 1^\circ$

Drawn MHB	Date Released	Description AURA Q-PUMP W/WHEEL
Sheet	3/10	Page Title LEFT SIDE EXHAUST / RA
Scale NTS	Rev. 4	Drawing Number G806-004

DESERT AIRE

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AIR FLOW	UNIT CABINET SIZES	UNIT SIZE (TONS)	R2	S2	X3	Y3	P1	P2	R3	S3
DOWN FLOW	50	08	155 1/4	6 3/8	168 7/8	6 1/2	8	5	216	6 1/2
		10	155 1/4	6 3/8	168 7/8	6 1/2	8	5	216	6 1/2
		12	155 1/4	6 3/8	168 7/8	6 1/2	8	5	216	6 1/2
		15	155 1/4	6 3/8	168 7/8	6 1/2	8	5	216	6 1/2
DOWN FLOW	82	20	162	6 3/8	179 3/4	6 5/8	12	8	235 1/2	6 3/8
		25	162	6 3/8	179 3/4	6 5/8	12	8	235 1/2	6 3/8
		30	162	6 3/8	179 3/4	6 5/8	12	8	235 1/2	6 3/8



NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.

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ALL DIMENSIONS ARE IN INCHES
TOLERANCE $\pm 1/8"$

All Dimensions in Inches
All Angles 90°
All outside corners 0.125" fillet
Unless Otherwise Specified

Third Angle Projection

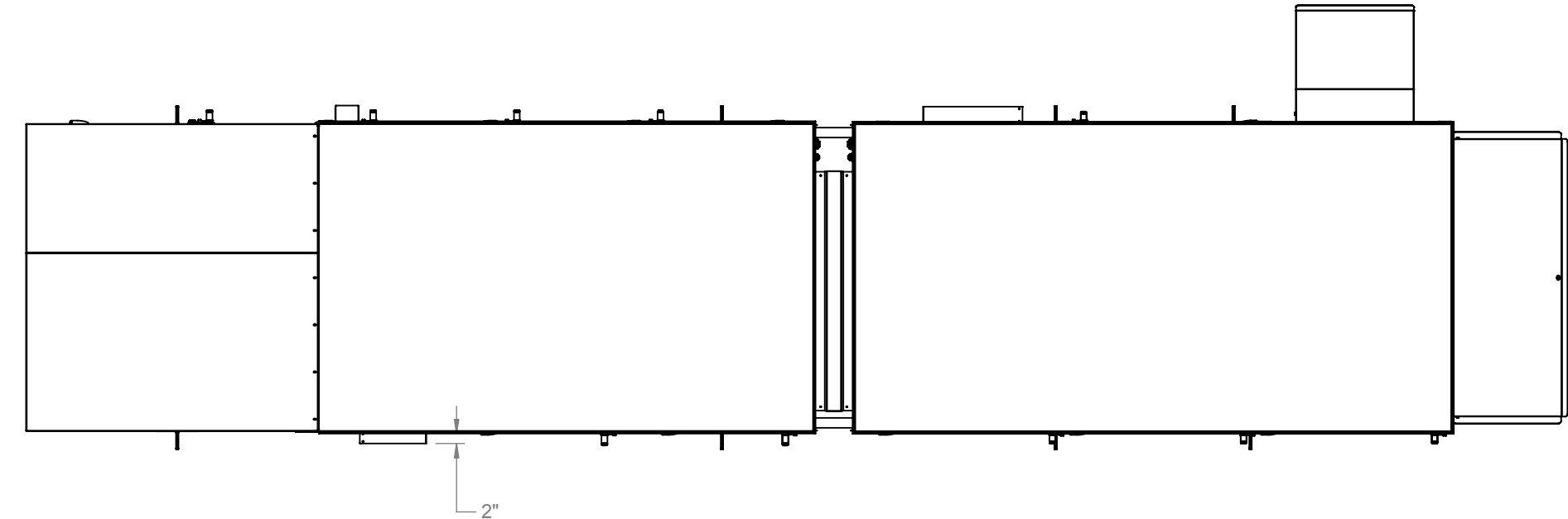
Part weight

Tolerance Unless Otherwise Specified	
X.X	$\pm .125$
X.XX	$\pm .060$
X.XXX	$\pm .030$
Angles	$\pm 1^\circ$

Drawn	Date Released	Description
MHB		AURA Q-PUMP W/WHEEL
Sheet	4/10	Page Title
Scale	NTS	Drawing Number
	4	G806-004

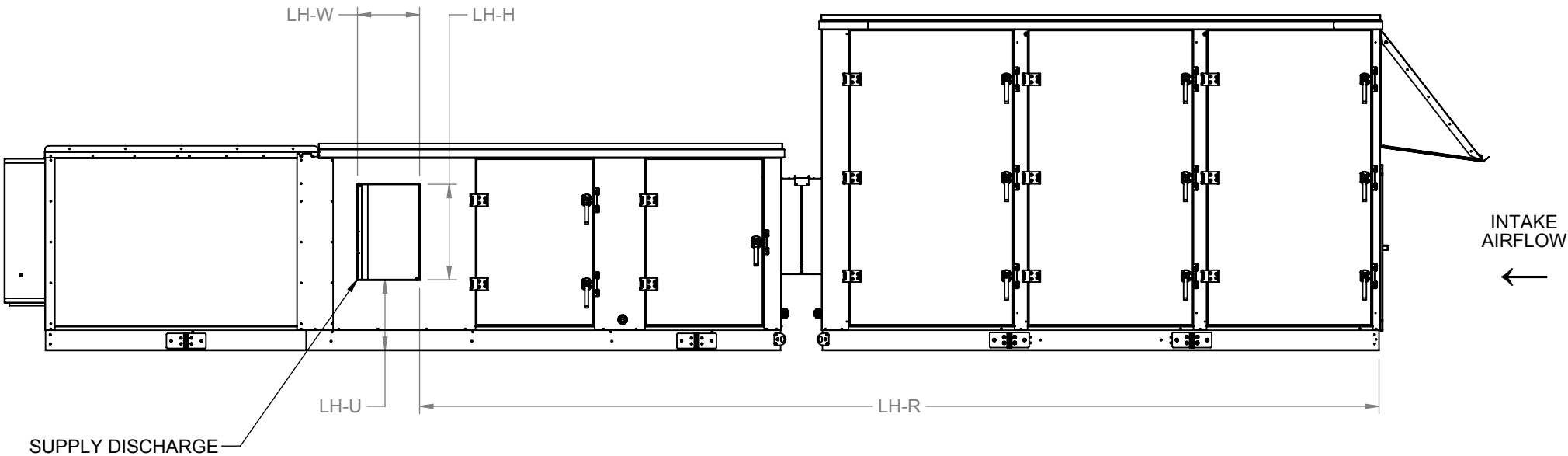
DESERT
AIRE

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Tel: (262) 946-7400
Fax: (262) 946-7401



UNIT CABINET SIZES	UNIT SIZE (TONS)	SIDE SUPPLY DISCHARGE (in.)			
		LH-W	LH-H	LH-U	LH-R
50	08	13 3/8	20 1/2	15 1/8	206
	10	13 3/8	20 1/2	15 1/8	206
	12	13 3/8	20 1/2	15 1/8	206
	15	13 3/8	20 1/2	15 1/8	206
82	20	20 1/8	40 1/8	13 1/4	227
	25	20 1/8	40 1/8	13 1/4	227
	30	20 1/8	40 1/8	13 1/4	227

DISCHARGE
RETURN VIEW



NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.
REFER TO CURB DETAILS GA SHEETS FOR RETURN
DUCT DIMENSION AND LOCATIONS.
THE STANDARD AND RETURN AIR CURBS SHOULD BE USED.

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ALL DIMENSIONS ARE IN INCHES
TOLERANCE $\pm 1/8"$

All Dimensions in Inches
All Angles 90°
All outside corners 0.125" fillet
Unless Otherwise Specified

Third Angle Projection

Part weight

Tolerance Unless Otherwise Specified	
X.X	$\pm .125$
X.XX	$\pm .060$
X.XXX	$\pm .030$
Angles	$\pm 1^\circ$

Drawn	Date Released	Description
MHB		AURA Q-PUMP W/WHEEL
Sheet	5/10	Page Title
Scale	NTS	Drawing Number
		G806-004

DESERT
AIRE

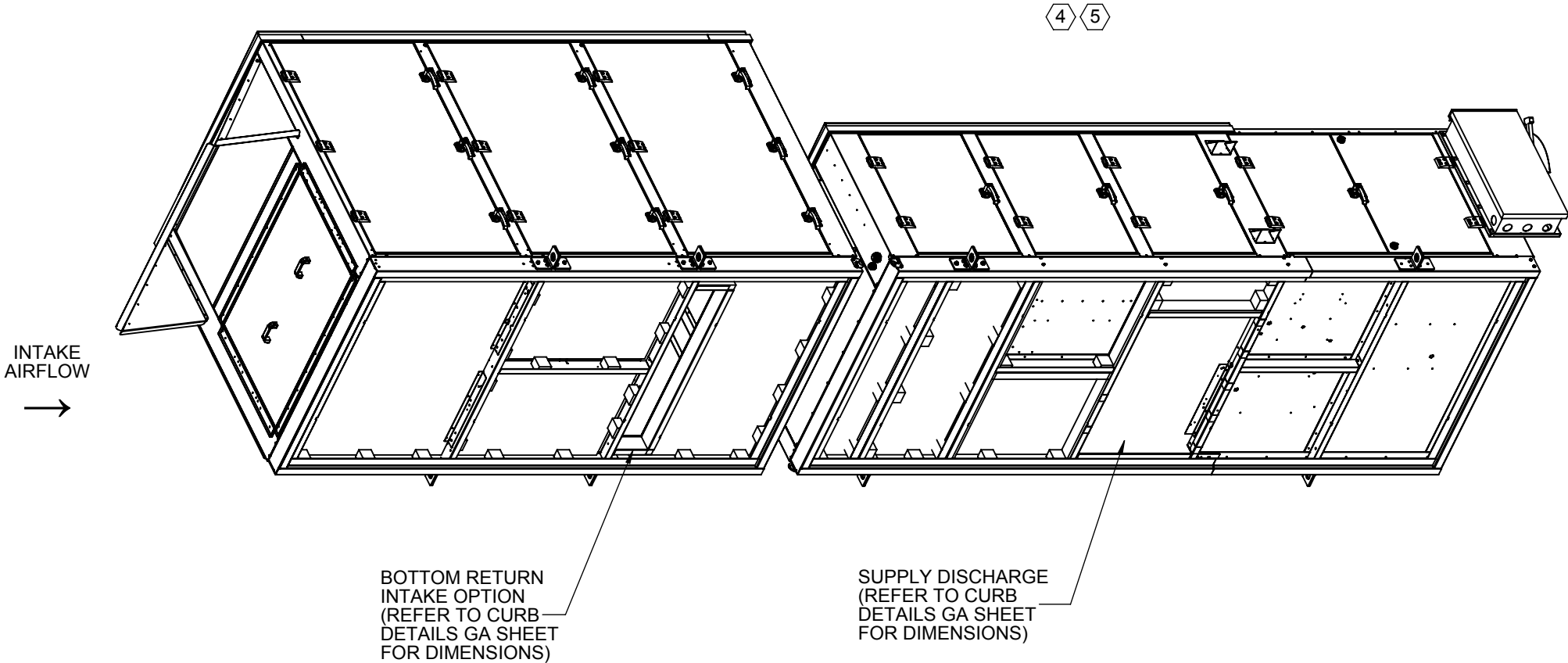
N120 W18485 FREISTADT RD
GERMANTOWN, WI 53022
Tel: (262) 946-7400
Fax: (262) 946-7401

AIR FILTER QUANTITY AND SIZE TABLE					
UNIT FILTER QTY	UNIT FILTER SIZE	WHEEL MODULE RETURN AIR FILTER QTY	WHEEL MODULE RETURN AIR FILTER SIZE	WHEEL MODULE OUTSIDE AIR FILTER QTY	WHEEL MODULE OUTSIDE AIR FILTER SIZE
6	20x16x4	3	24x20x4	3	24x20x4
6	20x16x4	3	24x20x4	3	24x20x4
6	20x16x4	3	24x20x4	3	24x20x4
6	20x16x4	3	24x20x4	3	24x20x4
8	24x20x4	8	24x20x2	8	24x20x2
8	24x20x4	8	24x20x2	8	24x20x2
8	24x20x4	8	24x20x2	8	24x20x2

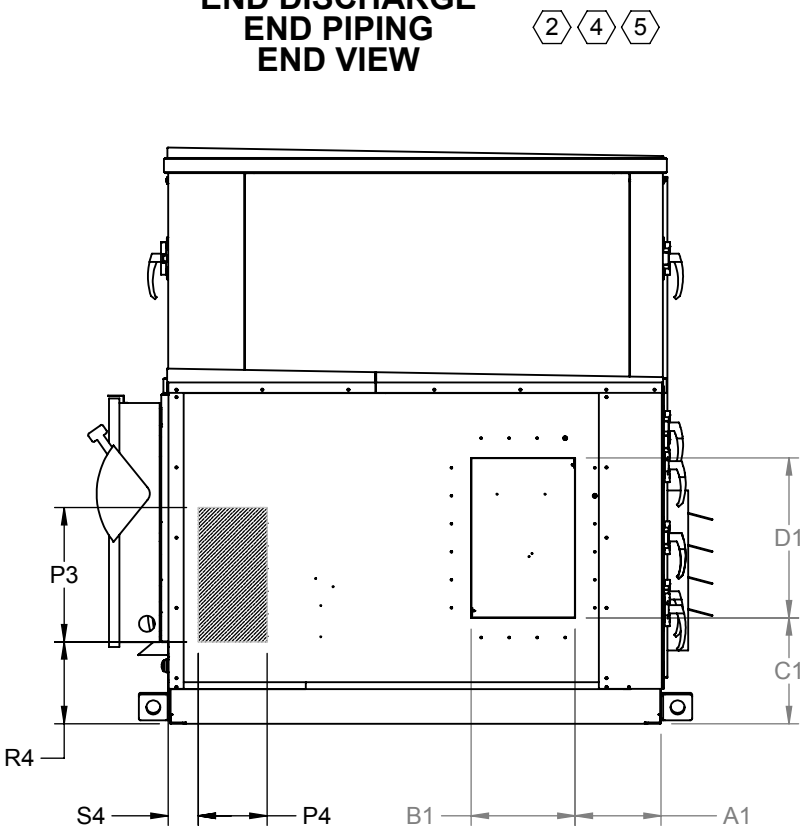
UNIT CABINET SIZES	UNIT SIZE (TONS)	DOWN DISCHARGE, DOWN RETURN	FOR ELECTRIC HEATER ADD (LBS)	WHEEL MODULE ESTIMATED BASE WEIGHT (LBS)	A1	B1	C1	D1	P3	P4	R4	S4
		ESTIMATED BASE WEIGHT (LBS)										
50	08	2120	170	2040	10 7/8	13	13 1/4	20	8	6	8	16
	10	2222	170	2040	10 7/8	13	13 1/4	20	8	6	8	16
	12	2233	170	2044	10 7/8	13	13 1/4	20	8	6	8	16
	15	2242	170	2105	10 7/8	13	13 1/4	20	8	6	8	16
82	20	4063	240	3445	9 1/2	18	28 1/4	24	12	6	9	26
	25	4114	240	3540	9 1/2	18	28 1/4	24	12	6	9	26
	30	4580	240	3540	9 1/2	18	28 1/4	24	12	6	9	26

NOTE: TO CALCULATE THE SYSTEM WEIGHT ADD THE BASE WEIGHT TO THE WHEEL MODULE AND THE HEATER OPTION WEIGHT.

DISCHARGE RETURN VIEW



END DISCHARGE END PIPING END VIEW



NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.
WEIGHTS SHOWN REFLECT FULLY OPTIONED
ESTIMATED UNIT WEIGHT.
REFER TO CURB DETAILS GA SHEETS FOR SUPPLY
DUCT DIMENSION AND LOCATIONS.

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TOLERANCE ± 1/8"

All Dimensions in Inches
All Angles 90°
All outside corners 0.125" fillet
Unless Otherwise Specified

Third Angle Projection

Part weight

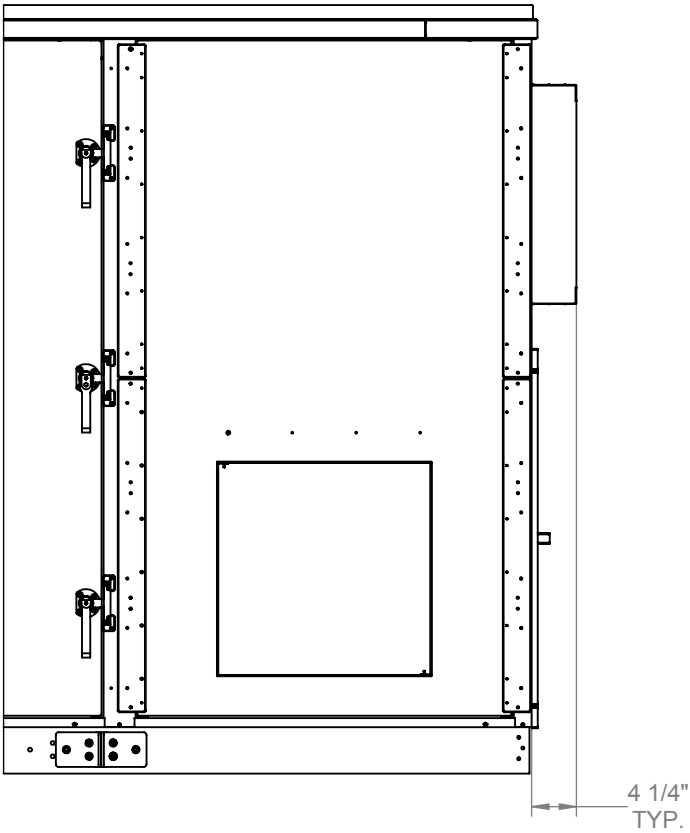
Tolerance Unless Otherwise Specified	
X.X	±.125
X.XX	±.060
X.XXX	±.030
Angles	±1°

Drawn	Date Released	Description
MHB		AURA Q-PUMP W/WHEEL
Sheet	6/10	Page Title
Scale	NTS	Drawing Number
		G806-004

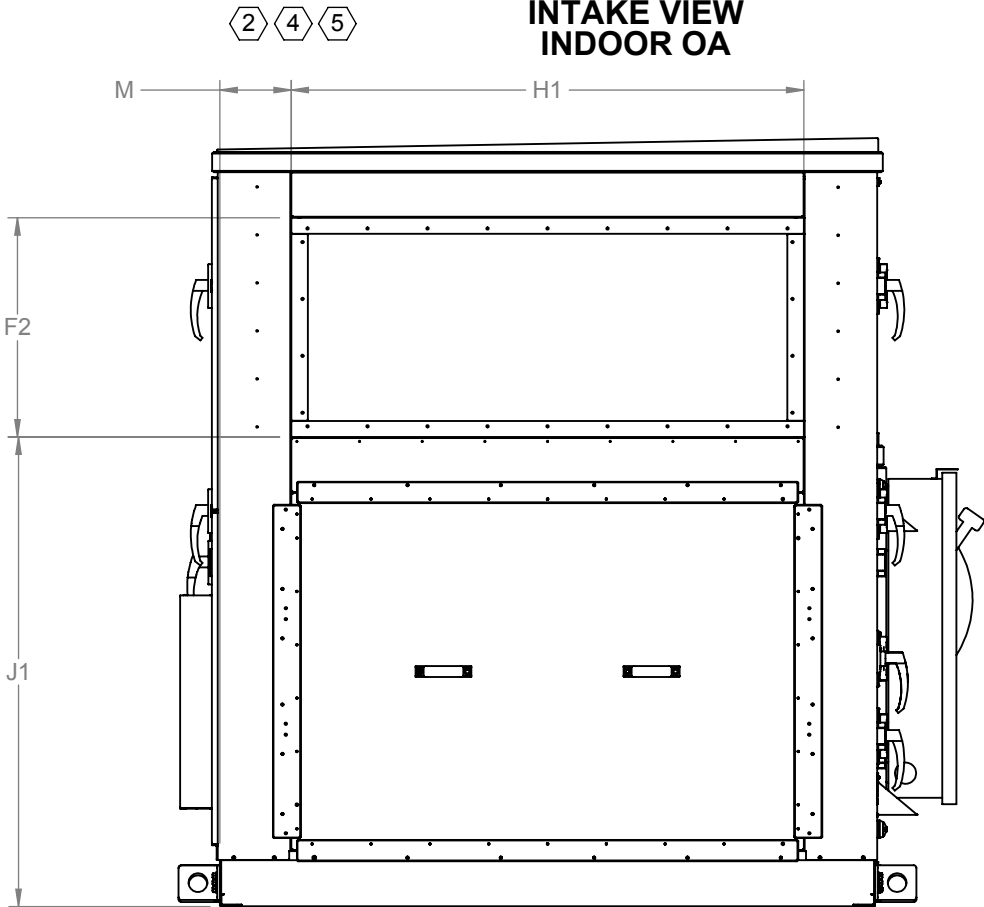
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Fax: (262) 946-7401

AIR FLOW	UNIT CABINET SIZES	UNIT SIZE (TONS)	F2	H1	J1	M
DOWN FLOW	50	08	20 1/2	48	44	6 5/8
		10	20 1/2	48	44	6 5/8
		12	20 1/2	48	44	6 5/8
		15	20 1/2	48	44	6 5/8
DOWN FLOW	82	20	32	80	54	7
		25	32	80	54	7
		30	32	80	54	7



INTAKE CONNECTION
INDOOR ONLY



INTAKE VIEW
INDOOR OA

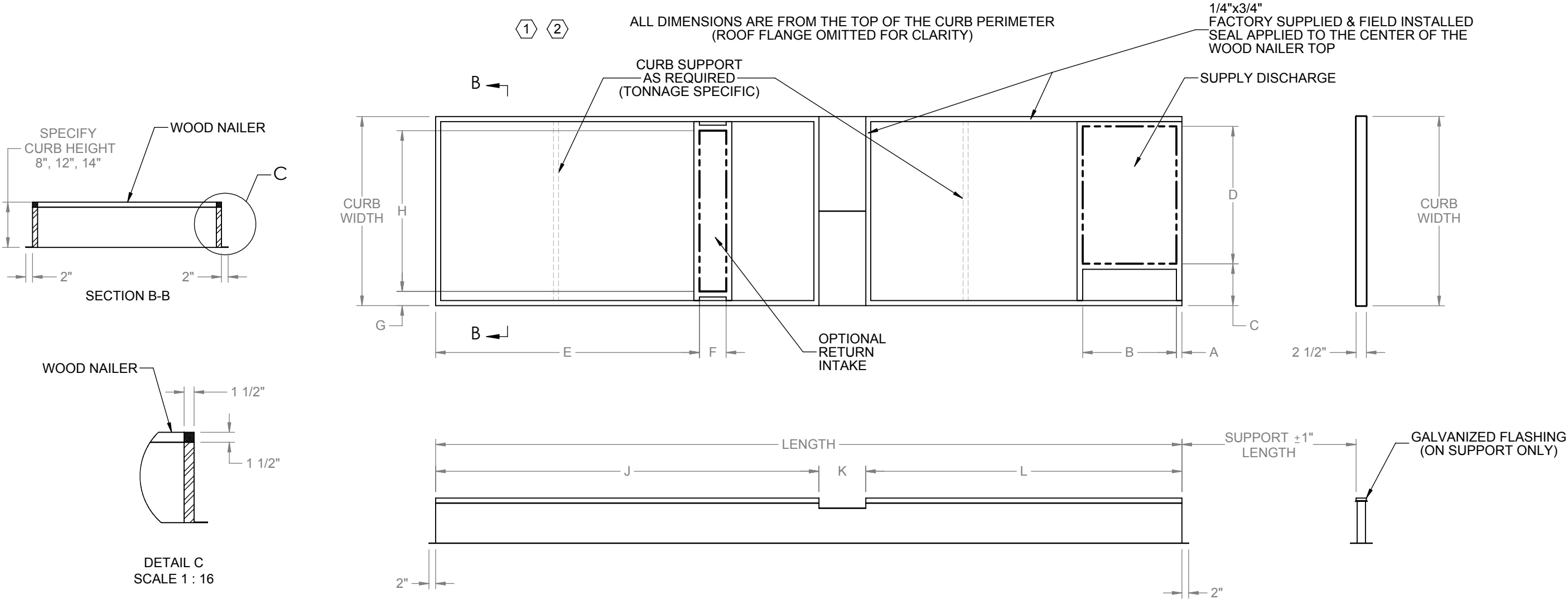


NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.



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		Drawn MHB	Date Released		Description AURA Q-PUMP W/WHEEL
	<p>Third Angle Projection</p>	Sheet	7/10		Page Title INDOOR OA
		Part weight	Scale NTS		Rev. 4

UNIT CABINET SIZES	UNIT SIZE (TONS)	2 PIECE CURB						SUPPLY DISCHARGE (in.)				RETURN INTAKE (in.)				WHEEL	SPACE	UNIT
		CURB P/N STANDARD	CURB P/N W/ RA	CURB WEIGHT W/ RA	WIDTH (in.)	LENGTH (in.)	SUPPORT LENGTH (in.)	A	B	C	D	E	F	G	H	J	K	L
50	08	CB08XNC 105-XX2	CB08XNF105-XX2	595	56 1/2	223	52 1/4	1 1/2	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	94 1/2
	10	CB10XNC 105-XX2	CB10XNF105-XX2	595	56 1/2	223	52 1/4	1 1/2	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	94 1/2
	12	CB12XNC 105-XX2	CB12XNF105-XX2	595	56 1/2	223	52 1/4	1 1/2	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	94 1/2
	15	CB15XNC 105-XX2	CB15XNF105-XX2	595	56 1/2	223	52 1/4	1 1/2	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	94 1/2
82	20	CB20XNC 105-XX2	CB20XNF105-XX2	800	89 1/4	251 1/8	48	1 1/2	28	12 7/8	74	82 1/4	12	4 5/8	80	114 1/2	14	125 3/4
	25	CB25XNC 105-XX2	CB25XNF105-XX2	800	89 1/4	251 1/8	48	1 1/2	28	12 7/8	74	82 1/4	12	4 5/8	80	114 1/2	14	125 3/4
	30	CB30XNC 105-XX2	CB30XNF105-XX2	800	89 1/4	251 1/8	48	1 1/2	28	12 7/8	74	82 1/4	12	4 5/8	80	114 1/2	14	125 3/4

NOTE:
CURB WEIGHT IS BASED ON
A 14" CURB WITH RETURN AIR.



- NOTES:
REFER TO SHEET 1 FOR GENERAL NOTES.
1. 14 GA. GALVANIZED STEEL CONSTRUCTION.
 2. FULLY WELDED WATERTIGHT ONE PIECE CURB.
 3. PRIME PAINTED AFTER FABRICATION.
 4. PRESSURE TREATED 1X4 WOOD NAILER.
 5. THE CURB HAS 1-1/2" THICK 3LB/FT³ FIBERGLASS PERIMETER INSULATION.
 6. INTERNAL ANGLE REINFORCEMENT.

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		X.X ±.125 X.XX ±.060 X.XXX ±.030 Angles ±1°		
		Drawn MHB	Date Released	Description AURA Q-PUMP W/WHEEL
		Sheet 8/10		Page Title TWO PIECE CURB
ALL DIMENSIONS ARE IN INCHES TOLERANCE ± 1/8"	Part weight	Scale NTS	Rev. 4	Drawing Number G806-004

UNT CABINET SIZES	UNIT SIZE (TONS)	1 PIECE SLOPING PAN CURB					SUPPLY DISCHARGE (in.)				RETURN INTAKE (in.)				WHEEL	SPACE	UNIT
		CURB P/N STANDARD	CURB P/N W/ RA	CURB WEIGHT W/ RA Ⓐ	WIDTH (in.)	LENGTH (in.)	A	B	C	D	E	F	G	H	J	K	L
50	08	CB08XNC105-XX1	CB08XNF105-XX1	725	56 1/2	281 3/8	60	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	152 3/4
	10	CB10XNC105-XX1	CB10XNF105-XX1	725	56 1/2	281 3/8	60	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	152 3/4
	12	CB12XNC105-XX1	CB12XNF105-XX1	725	56 1/2	281 3/8	60	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	152 3/4
	15	CB15XNC105-XX1	CB15XNF105-XX1	725	56 1/2	281 3/8	60	28	12 1/2	41	78 7/8	8	4 1/4	48	114 1/2	14	152 3/4
82	20	CB20XNC105-XX1	CB20XNF105-XX1	1050	89 1/4	307 1/2	54 7/8	28	12 7/8	74	82 1/4	12	4 5/8	80	114 1/2	14	179
	25	CB25XNC105-XX1	CB25XNF105-XX1	1050	89 1/4	307 1/2	54 7/8	28	12 7/8	74	82 1/4	12	4 5/8	80	114 1/2	14	179
	30	CB30XNC105-XX1	CB30XNF105-XX1	1050	89 1/4	307 1/2	54 7/8	28	12 7/8	74	82 1/4	12	4 5/8	80	114 1/2	14	179

Ⓐ

NOTE:
CURB WEIGHT IS BASED ON
A 14" CURB WITH RETURN AIR.

1 2

ALL DIMENSIONS ARE FROM THE TOP OF THE CURB PERIMETER
(ROOF FLANGE OMITTED FOR CLARITY)

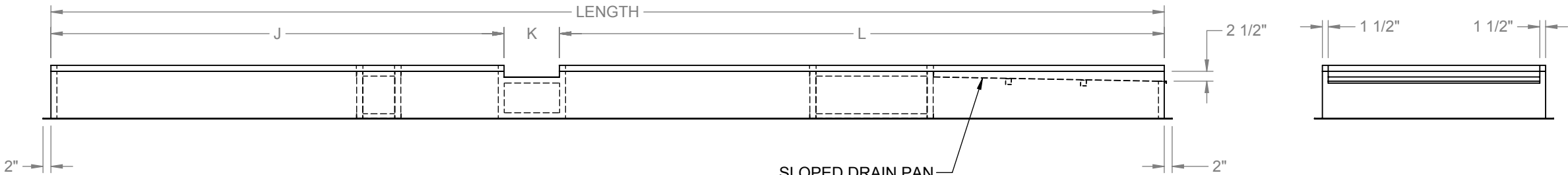
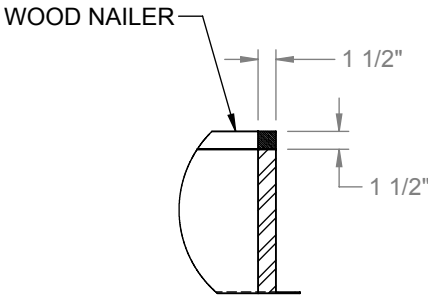
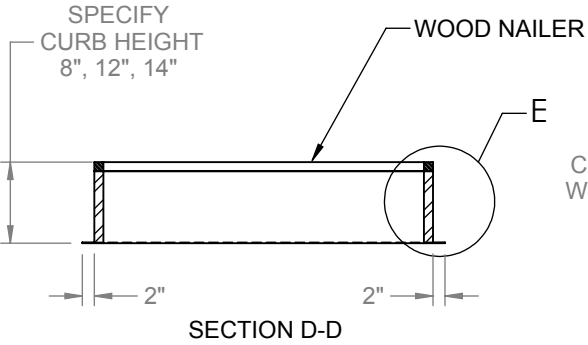
1/4"x3/4"
FACTORY SUPPLIED & FIELD INSTALLED
SEAL APPLIED TO THE CENTER OF THE
WOOD NAILER TOP

CURB SUPPORT
AS REQUIRED
(TONNAGE SPECIFIC)

SUPPLY DISCHARGE

OPTIONAL
RETURN
INTAKE

SLOPED DRAIN PAN



NOTES:
REFER TO SHEET 1 FOR GENERAL NOTES.

1. 14 GA. GALVANIZED STEEL CONSTRUCTION.
2. FULLY WELDED WATERTIGHT ONE PIECE CURB.
3. PRIME PAINTED AFTER FABRICATION.
4. PRESSURE TREATED 1X4 WOOD NAILER.
5. THE CURB HAS 1-1/2" THICK 3LB/FT³ FIBERGLASS PERIMETER INSULATION.
THE PAN ALSO HAS 1" THICK 3LB/FT³ FIBERGLASS PAN INSULATION.
6. INTERNAL ANGLE REINFORCEMENT.

DUCT CONNECTIONS FOR DOWN DISCHARGE / DOWN RETURN

Desert Aire has a policy of continuous
product and quality improvement.
Specifications and dimensions are
subject to change without notice.
This drawing and information contained
herein are the exclusive property of the
Desert Aire Corporation. Any use detrimental
to the interests of Desert Aire is prohibited.

All Dimensions in Inches
All Angles 90°
All outside corners 0.125" fillet
Unless Otherwise Specified

Tolerance Unless
Otherwise Specified
X.X ±.125
X.XX ±.060
X.XXX ±.030
Angles ±1°



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Third Angle Projection

Part weight

ALL DIMENSIONS ARE IN INCHES
TOLERANCE ± 1/8"

Drawn
MHB

Date Released

Description

AURA Q-PUMP W/WHEEL

Sheet

9/10

Page Title

ONE PIECE SLOPED CURB

Scale

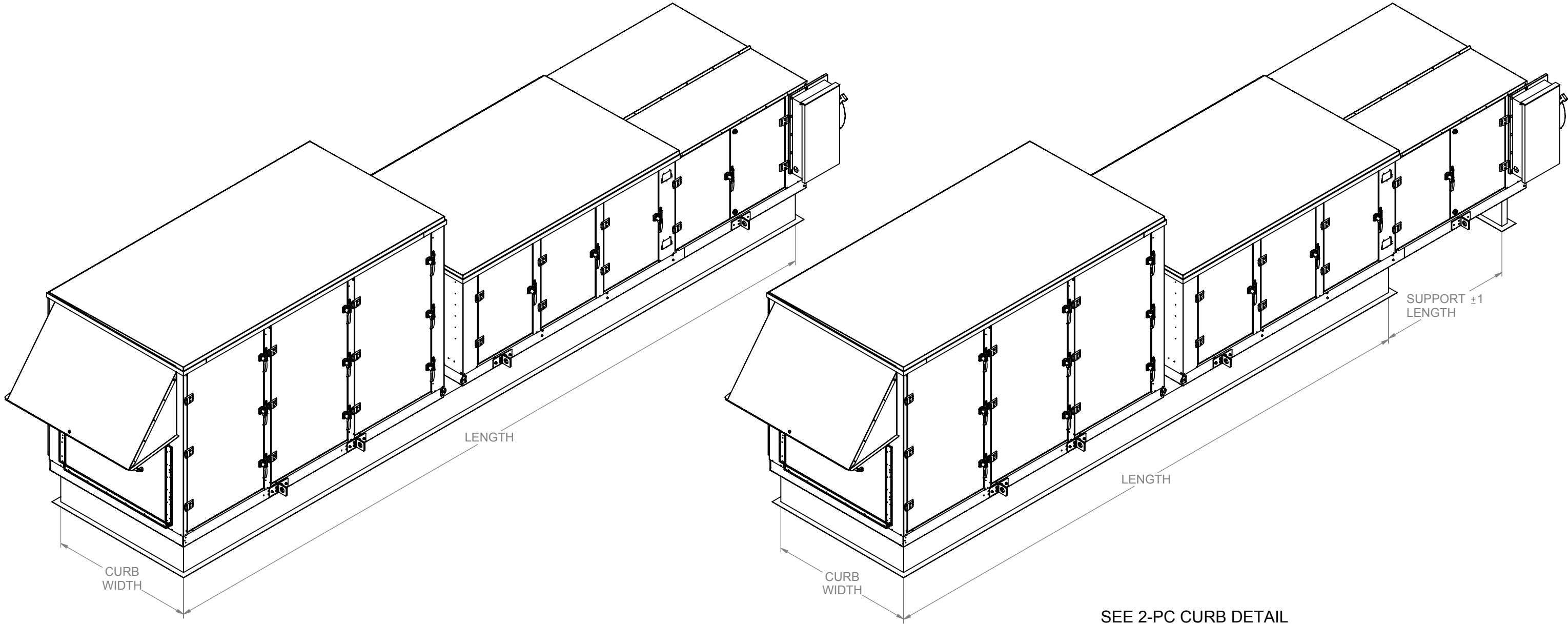
NTS

Rev.

4

Drawing Number



G806-004



SEE 1-PC CURB DETAIL

SEE 2-PC CURB DETAIL

NOTE:
REFER TO SHEET 1 FOR GENERAL NOTES.

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 Third Angle Projection		Drawn MHB		Date Released		Description AURA Q-PUMP W/WHEEL	
		Sheet 10/10		Scale NTS		Page Title CURB OVERVIEW	
ALL DIMENSIONS ARE IN INCHES TOLERANCE ± 1/8"		Part weight		Rev. 4		Drawing Number G806-004	